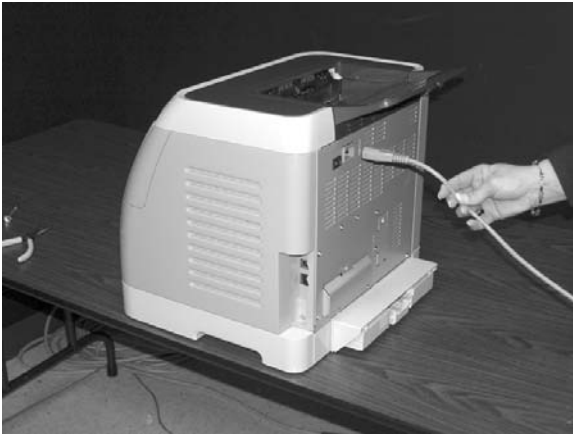


- 1 | Tabs

Fuser removal and replacement

Use the following procedure to remove the fuser.

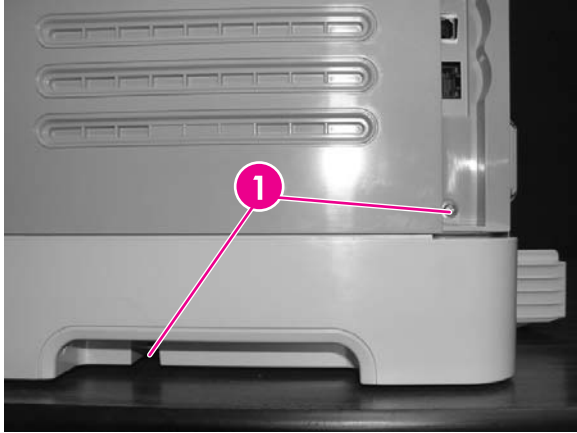
- 1 Unplug the power cable.



- 2 Remove the paper delivery tray assembly (RM1-1859-000CN).

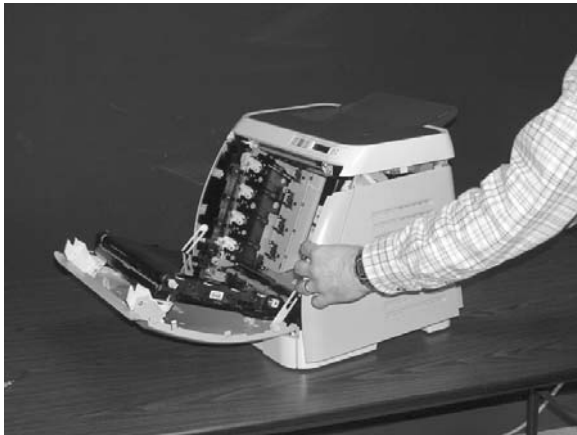


- 3 Remove two (2) screws from the right cover assembly (RM1-1858-000CN).

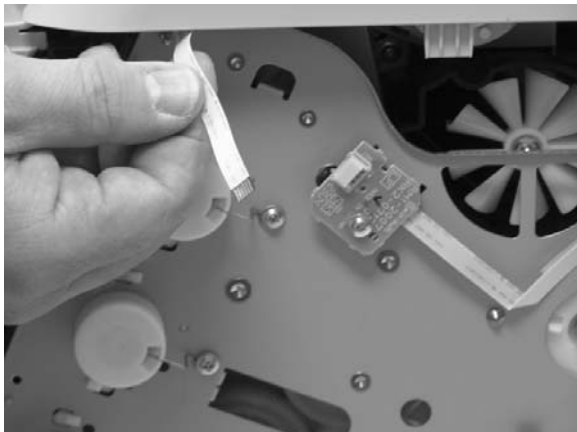


1 Two (2) screws

- 4 Remove the right cover assembly, carefully disengaging the catches.



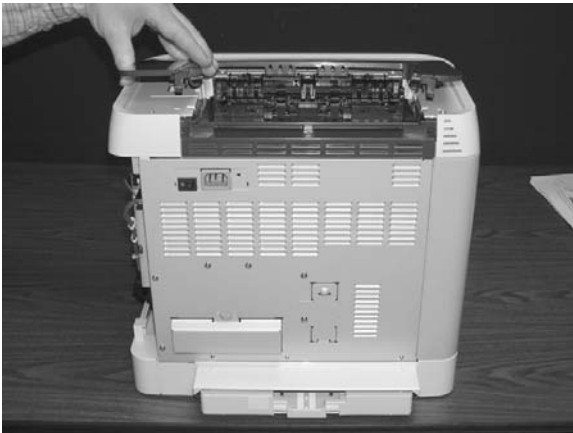
- 5 Unplug the control panel cable.



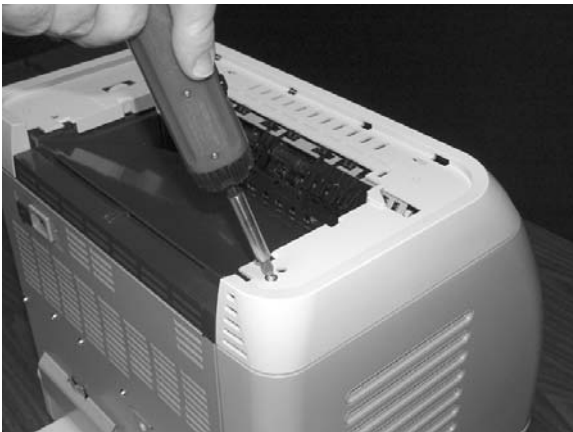
- 6 Insert a screwdriver to loosen the release tab on each side of the upper face cover.



- 7 Remove the upper face cover (RC1-5174-000CN).



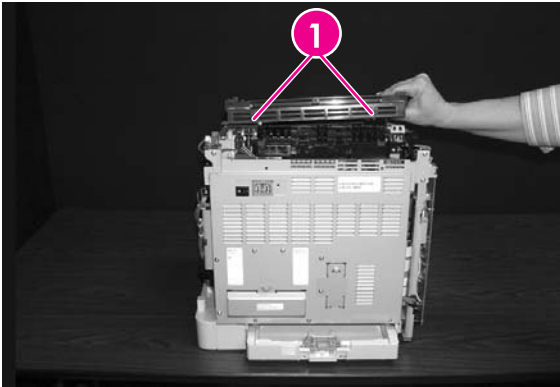
- 8 Remove four (4) screws from the upper cover (RC1-5176-000CN).



- 9 Lift up and remove the face-down cover (RC1-5173-000CN).

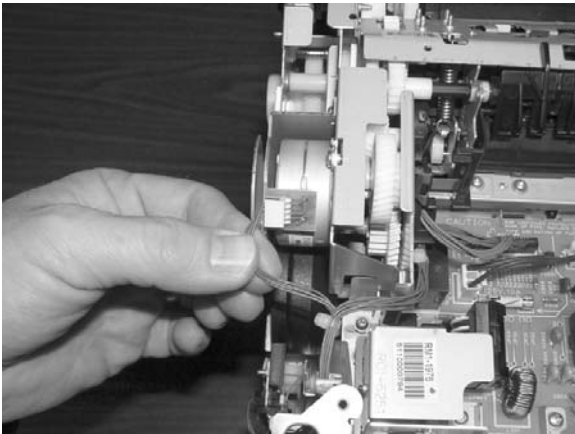


- 10 Remove the output tray by releasing the tabs.

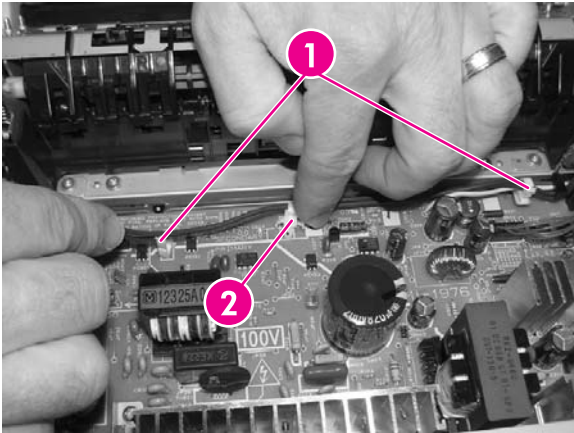


- 1 Release tabs

- 11 Unplug the harness from the fuser motor.

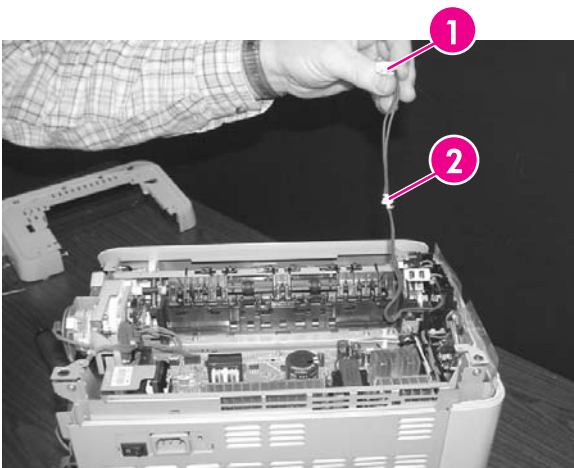


12 Open two (2) clips and remove one (1) clip to remove the fuser connector.



1 | Open clips

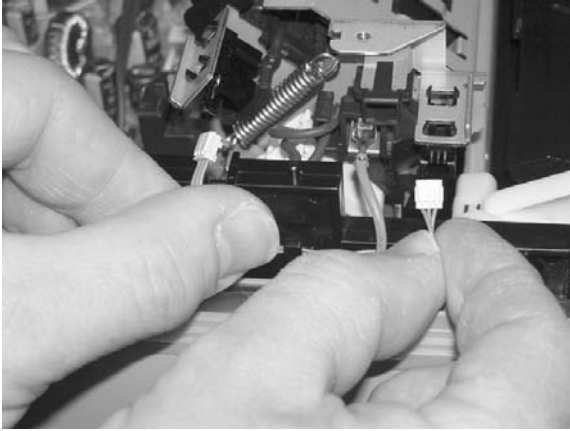
2 | Remove clip



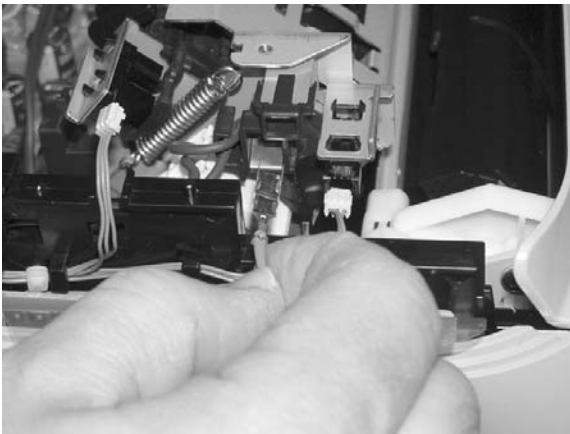
1 | Fuser connector

2 | Remove clip from the board by pulling up

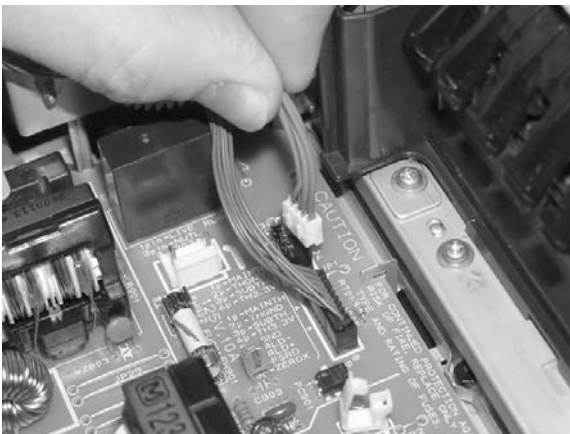
- 13 Unplug two (2) 3-pin optical encoder wires.



- 14 Unplug the red high-voltage bias wire.



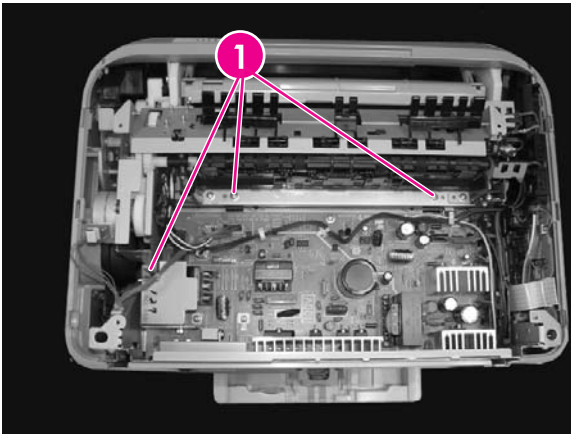
- 15 Remove the thermistor wire.



16 Remove the cables from the wiring harness.

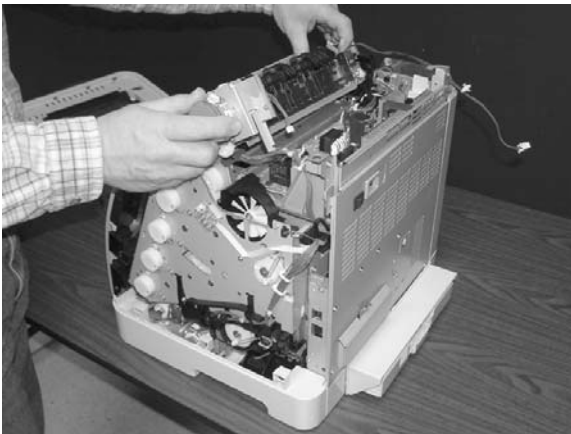


17 Remove three (3) screws from the fuser chassis.



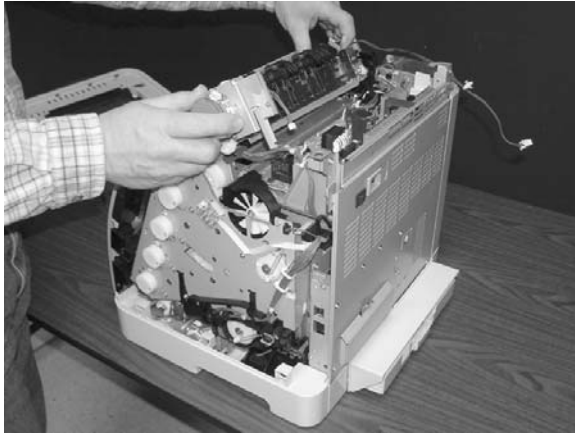
1 | Three (3) screws

18 Gently rocking if necessary, roll the fuser (RM1-1820-00CN for 110V) or (RM1-1821-000CB for 220V) forward to remove.



Use the following procedure to replace the fuser.

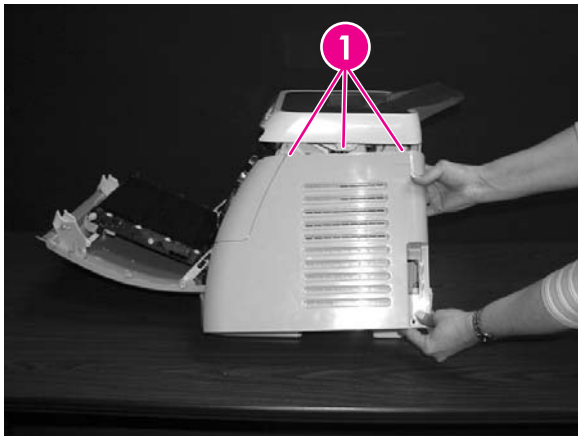
- 1 Align the fuser tabs with their respective holes.



- 2 Complete replacement by following steps 1 through 18 above in reverse order.



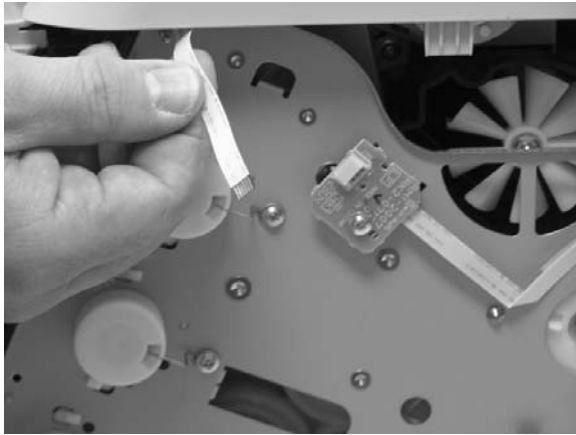
NOTE When replacing the right cover, align the tabs on the upper edge of the right cover and lower edge of the face-down cover with their respective slots.



- 1 | Tabs



NOTE Connect the control panel cable before replacing the right cover.



Formatter removal and replacement

Use the following procedure to remove the formatter.

- 1 Remove the cassette dust cover (RC1-5200-000CN).



- 2 Remove nine (9) screws from the rear plate (RC1-5227-000CN).

