## **Fuser assembly**

- 1 Remove the left side, back, right side, and top covers (see pages 80 through 87).
- 2 Remove two screws (callout 1) from the right fuser plate.
- **3** Remove a third screw (callout 2) from behind the large gear on the right fuser plate.

You can access the third screw through the holes in the 69Tgear.

If you need to realign the 69T gear, you must first remove the pressure roller gear. Release the tab (callout 3) and remove the pressure roller gear from the printer.

- 4 Remove the bracket.

## Figure 45. Removing the fuser assembly (1 of 4)

Note

- **5** Remove three screws (callout 1) from the left fuser plate.
- 6 Remove the bracket.



Figure 46. Removing the fuser assembly (2 of 4)

7 Remove two screws (callout 1), one from each side of the printer.



Figure 47. Removing the fuser assembly (3 of 4)

- **8** Unplug the fuser cable connector (callout 1) by pressing and releasing the tab on the back of the connector.
- **9** Unplug five smaller cable connectors (callout 2) from the ECU and unwind the cables from the fuser assembly.
- **10** Unplug the spade connector (callout 3).
- **11** Remove one screw (callout 4) from the paper delivery sensor, and lift the paper delivery sensor out of the printer.
- **12** Lift the fuser assembly gently out of the printer.



Figure 48. Removing the fuser assembly (4 of 4)

## To reinstall

Remove the large gear from the end of the fuser assembly, return the fuser assembly to the chassis, and replace the large gear.